



**General Assembly**

Distr.  
GENERAL

A/CONF.165/PC.3/1  
30 October 1995

ORIGINAL: ENGLISH

**PREPARATORY COMMITTEE FOR THE  
UNITED NATIONS CONFERENCE  
ON HUMAN SETTLEMENTS  
(HABITAT II)**

Third session  
New York  
5 - 16 February 1996  
Item 1 of the provisional agenda  
Adoption of the agenda  
and organization of work

**PROVISIONAL AGENDA FOR THE THIRD SUBSTANTIVE SESSION OF THE PREPARATORY  
COMMITTEE**

1. Adoption of the agenda and organizational matters.
2. Accreditation of non-governmental organizations and local authorities in accordance with the rules for their participation set out in decision II/4 of the Preparatory Committee.
3. Status of preparations for the United Nations Conference on Human Settlements (Habitat II):
  - ~~(a)~~ Trust Funds;
  - ~~(b)~~ Status of review reports and other substantive documentation to be submitted to the Conference;
  - ~~(c)~~ Public information programme;
  - ~~(d)~~ Partner forums;
  - (e) Organization of the Conference, including rules of procedure;
  - (f) Best practices and exhibitions.
4. Outcome of the Conference: draft statement of principles and commitments and global plan of action.
- 5. Provisional agenda of the Conference.
6. Other matters.
7. Adoption of the Preparatory Committee on its third session.